

## PRODUCT DATA SHEET

# Sika ViscoFlow<sup>®</sup>-2000 (GB)

### HIGH RANGE WATER REDUCING/SUPERPLASTICISING CONCRETE ADMIXTURE WITH ENHANCED WORKABILITY RETENTION

#### PRODUCT DESCRIPTION

Sika ViscoFlow<sup>®</sup>-2000 (GB) is a liquid admixture for concrete based on unique polycarboxylate polymers technologies. Sika ViscoFlow<sup>®</sup>-2000 (GB) is designed as a high range water reducer or superplasticiser. It is particularly suited for use in concretes that require low water/cement ratios and / or high water reductions with excellent workability retention properties of up to 3 hours.

Sika ViscoFlow<sup>®</sup>-2000 (GB) meets the requirements of BS EN 934-2 table.

#### USES

- Sika ViscoFlow<sup>®</sup>-2000 (GB) is a unique product that is suitable for the production of ready mixed concrete
- Applications that require extended consistence retention without delayed setting
- Suitability for use across broad range of consistence classes from S4 – SF3
- High performance concrete
- Self compacting concrete
- High rise/pumped concrete
- Slip form concrete
- Improved effectiveness in higher ambient temperatures

#### CHARACTERISTICS / ADVANTAGES

- High range water reductions resulting in higher strengths and densities
- Extended consistence retention
- Improved cohesion properties
- Improved early and ultimate strengths
- Excellent placement characteristics
- Improved rheology
- Improved durability
- Reduced segregation and bleeding
- Reduced drying shrinkage
- Reduced mix costs

#### APPROVALS / STANDARDS

Conforms to the requirements of BS EN 934-2 Tables 3.1 & 3.2

DoP 00003286, certified by Factory Production Control Body 0086, Certificate 541325, and provided with the CE mark

#### PRODUCT INFORMATION

<b>Chemical Base</b>	Modified polycarboxylate
<b>Packaging</b>	20 litre drum, 200 litre drum, 1000 litre IBC
<b>Appearance / Colour</b>	Clear to slightly hazy liquid
<b>Shelf Life</b>	12 months from date of production if stored properly in undamaged containers.
<b>Storage Conditions</b>	Store in dry conditions at temperatures between +5°C and +25°C. Protect from direct sunlight and frost.

<b>Specific Gravity</b>	1.08 kg/l (at +20°C)
<b>pH-Value</b>	4.1 (+/-1.0)
<b>Total Chloride Ion Content</b>	<0.1%

## TECHNICAL INFORMATION

<b>Specific Advice</b>	Alkali Content: <0.25% Freezing Point: +1°C Air Entrainment: Negligible, minimal increase Effect on Setting: Extension to normal setting time Effect of Overdosing: Increased workability and segregation
<b>Recommended Dosage</b>	0.6-1.9% by weight of cement
<b>Compatibility</b>	Sika ViscoFlow®-2000 (GB) may be combined with many other Sika products.  Important: Always conduct trials before combining products in specific mixes and contact our Technical Service Department for information and advice about any specific combinations.

## APPLICATION INSTRUCTIONS

### Application Method / Tools

- The standard rules of good concreting practice, concerning production and placing, are to be followed.
- Laboratory trials shall be carried out before concreting on site, especially when using a new mix design or producing new concrete components.
- Fresh concrete must be cured properly and curing applied as soon as possible.

### Notes on Application / Limitations

- When using Sika ViscoFlow®-2000 (GB) a suitable mix design has to be taken into account and local material sources shall be trialled.
- Sika ViscoFlow®-2000 (GB) shall not be added to dry cement.
- Excessive water addition or overdosing may cause bleeding or segregation.
- Support from our Technical Service Department is recommended.

#### Frost:

If frozen and / or if precipitation has occurred, Sika ViscoFlow®-2000 (GB) may be used after thawing slowly at room temperature followed by intensive remixing.

### DISPENSING

Sika ViscoFlow®-2000 (GB) should be dispensed through suitable calibrated dosing equipment. Sika ViscoFlow®-2000 (GB) is added to the gauging water or added with it into the concrete mixer.

## VALUE BASE

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

## ECOLOGY, HEALTH AND SAFETY

For information and advice on the safe handling, storage and disposal of chemical products, users shall refer to the most recent Safety Data Sheet (SDS) containing physical, ecological, toxicological and other safety-related data.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

**SIKA LIMITED**

Watchmead  
Welwyn Garden City  
Hertfordshire, AL7 1BQ  
Tel: 01707 394444  
Web: [www.sika.co.uk](http://www.sika.co.uk)  
Twitter: @SikaLimited

**SIKA IRELAND LIMITED**

Ballymun Industrial Estate  
Ballymun  
Dublin 11, Ireland  
Tel: +353 1 862 0709  
Web: [www.sika.ie](http://www.sika.ie)  
Twitter: @SikaIreland



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